Synthesis and Reactions of Titanoxycarbene-Metal **Carbonyl Complexes**

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A family of titanoxycarbene-metal carbonyl complexes of formula $Cp*_2TiOC(=ML_n)CH_2CH_2$ (3), where $Cp*=\eta^5-C_5Me_5$ and $ML_n=Cr(CO)_5$, $Mo(CO)_5$, $W(CO)_5$, $Mn_2(CO)_9$, and $Re_2(CO)_9$, has been prepared by the treatment of titanocene-ethylene complex 1 with metal carbonyls of group 6 and 7. Complex 3b crystallizes in space group P2/a (Z=8) with cell constants a=30.401(1), b=9.251(1), c=27.561(5) Å, $\beta=105.73(1)^{\circ}$, and V=7460(2) Å³ (data taken at -40 °C, 6715 reflections, R=0.069). Two independent molecules of 3b in crystal make an enantiomorphic pair. A notable feature of the structure is the long distance of Ti-O bond coupled with the short distance of C(2)-O bond, which is characterized by a large contribution of zwitterionic canonical form 7. Thermal decomposition of 3 affords ethylene and the corresponding metal carbonyls, indicating that the C(carbenic)-C(3) bond fission occurred selectively, which is rather unusual for conventional Fischer-type carbene complexes. Complexes 3 react rapidly with atmospheric pressure of carbon monoxide below -30 °C to produce cyclic acyltitanium complexes 12. The reverse reactions occur even below -30 °C upon replacement of carbon monoxide by argon. Complex 3b also reacts with t-butyl isocyanide with a cleavage of the Ti-O bond to give 1:2 adduct 17, whose molecular structure has been elucidated by X-ray crystallography $[P2_1/n]$ with cell constants a=14.964(2), b=26.207(4), c=14.719(3) Å, $\beta=100.30(1)^{\circ}$, and V=5679(2) Å³ (measured at -120° C, 5311 reflections, R=0.068], revealing that it has a novel zwitterionic structure possessing (η^2 -imidoyl)titanium cation and anionic acyldirhenium carbonyl moieties linked by an ethylene bridge. The controlled experiments show that complex 16 in which acyl ligand is trans to the Re-Re bond is the precursor of complex 17. Complex 18, a tungsten analogue of 17, has also been prepared. Reactions of 3b and 3e with acetylenes are also described.

Activation of carbon monoxide by coordination to transition metals has been actively investigated.1) Fischer and his co-workers in their pioneering works accomplished synthesis of so-called Fischer-type carbenemetal complexes by the reaction of carbon monoxide coordinated to transition metals of group 6 and 7 with nucleophiles followed by alkylation.^{2,3)} Recently a new entry to a synthesis of Fischer-type carbene complexes has been developed, which is based on the reaction of early transition metal or actinoid metal complexes such as (1,3-diene)zirconocene, (η^2 -aryne)zirconocene, (dinitrogen)zirconocene, and so on with a variety of metal carbonyls to form carbene-metal complexes.^{4,5)} We have found that titanocene-ethylene complex 1 reacts readily with metal carbonyl complexes of group 6 and 7 to afford new cyclic titanoxycarbene-metal carbonyl complexes and revealed their characteristic features in molecular structures and chemical properties.⁶⁾

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Results and Discussion

Preparation of Cyclic Titanoxycarbene-Metal Carbonyl Complexes 3. The reaction of titanocene-ethylene complex 1 with decacarbonyldirhenium (2b) in toluene-d₈ was monitored by ¹H NMR measurement. Above -30 °C, resonances due to complex 1 disappeared slowly and a new set of two triplets assignable to complex 3b appeared reaching to 84% yield. Above -10 °C, however, amount of 3b decreased gradually and ethylene was formed, which indicates that the product 3b starts to decompose even at -10 °C. Therefore, a mixture of complexes 1 and 2b in toluene was stirred at -20 °C for 48 h and then the reaction mixture was diluted with hexane to afford after cooling to -80 °C titanoxycarbene-dirhenium carbonyl complex 3b as orange red prisms in 57% yield (Eq. 1). The isolated 3b is relatively stable and decomposes at 95—99 °C. Similar reaction of 1 with decacarbonyldimanganese (2a) gave complex 3a in 30% isolation yield. This approach can also be applied to the reaction of 1 with metal carbonyls of group 6 transition metals. Thus, complexes 3c and 3e were isolated as orange solids in 26% and 34% yields, respectively. The molybdenum derivative 3d was also formed

$$Cp^{*}_{2}Ti(C_{2}H_{4}) + O \equiv C - ML_{n} \qquad \frac{-20 \text{ °C}}{}$$

$$1 \qquad 2a, ML_{n} = Mn_{2}(CO)_{9}$$

$$2b, ML_{n} = Re_{2}(CO)_{9}$$

$$2c, ML_{n} = Cr(CO)_{5}$$

$$2d, ML_{n} = Mo(CO)_{5}$$

$$2e, ML_{n} = W(CO)_{5}$$

$$(1)$$

$$3a, ML_{n} = Mn_{2}(CO)_{9}$$

$$3b, ML_{n} = Re_{2}(CO)_{9}$$

$$3c, ML_{n} = Re_{2}(CO)_{5}$$

$$3d, ML_{n} = Mo(CO)_{5}$$

$$3e, ML_{n} = W(CO)_{5}$$

Table 1	¹ H and ¹³ C NMR	Spectral Data	of Complexes 3a)

			Chen	nical shift ^{b)} /ppm		
Complex		C (3)	C (4)	C (carbene)	Cp*	CO
3a	1 H	4.20	1.53 (6.8)		1.74	
	13 C	80.34 (124)	65.99 (130)	333.97	11.93 (127)	226.45
		` ,	` '		` ′	225.60
						218.58
3b	$^{1}\mathrm{H}$	4.02	1.60 (7.1)		1.78	
	$^{13}\mathbf{C}$	85.02 (124)	66.35 (128)	289.76	11.96 (127)	200.95
		` ,	` '		` ,	199.04
3c	$^{1}\mathbf{H}$	4.35	1.62 (6.9)		1.78	
	¹³ C	81.01 (124)	67.44 (129)	349.79	11.99 (127)	220.19
		` ,	. ,		` ′	225.2 (broad)
3d	${}^{1}\mathbf{H}$	4.20	1.65 (7.0)		1.78	, ,
	$^{13}\mathbf{C}$	82.10 (122)	67.87 (129)	344.94	12.09 (128)	209.30
3e	${}^{1}\mathbf{H}$	4.10	1.60 (7.1)		1.78	
	$^{13}\mathbf{C}$	83.59 (124)	67.56 (127)	328.36	12.02 (127)	201.07 ^{c)}
		, ,	,		,	205.2 (broad)

a) All spectra were recorded in toluene- d_8 at -30° C using solvent absorptions at $\delta = 2.31$ (¹H) and $\delta = 137.70$ (¹³C) as internal standards. b) Coupling constants are given in parentheses (Hz). c) $J_{C-W} = 125$ Hz.

from 1 and Mo(CO)₆, but it was too unstable to be isolated in pure form and characterized based solely on NMR spectra. Similar tendency in stability has been observed for the carbene complexes of the type (CO)₅-M=C(OCH₃)R (M=Cr, Mo, W; R=CH₃ and C₆H₅).³)

The structures of titanoxycarbene-metal carbonyl complexes 3a-e were assigned based mainly on the elemental analyses and spectroscopic data. The NMR spectral data of complexes 3 are summarized in Table 1. The absorptions due to C(3) methylene protons (δ = 4.02-4.35) appear at a little lower field than those due to methylene protons α to the carbenic carbon of Fischertype carbene complexes [e.g. δ =3.22 for (CO)₅W= C(OCH₃)CH₂CH₃].⁷⁾ 13 C {¹H} NMR spectra exhibited absorptions due to carbenic carbons in the range of 290—350 ppm which are comparable with the chemical shift values of carbenic carbons reported for Fischer-type carbene complexes.⁸⁾ The chemical shift values of C(4) methylene protons and 13 C resonances due to C(4) are also comparable with those of titanacyclopentanes.⁹⁻¹¹⁾

The trans structure of dinuclear metal carbonyl moieties in 3a and 3b were determined based on ¹³C {¹H} NMR spectra, which exhibited three absorptions for 3a and two for 3b due to coordinated carbon monoxide. In the ordinary syntheses of Fischer-type carbene complexes of dinuclear group 7 metal carbonyls, nucleophiles are known to attack initially equatorial CO which has lower electron density than axial ones, while, in the present reaction, electrophilic titanium atom reacts with axial CO having a higher electron density. Moreover, in the trans complexes 3a and 3b, the steric interaction between CO on rhenium atom and Cp* ligands on titanium is minimized.

When NMR spectra of complexes 3a—c and 3e were monitored over a temperature range of 0—30 °C, quantitative formations of ethylene and the corresponding metal carbonyls were observed. The fate of titanocence

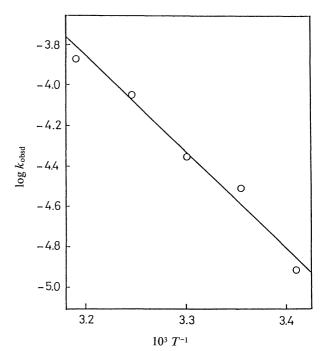


Fig. 1. An Arrhenius plot for the thermal decomposition of 3a.

moiety has not been revealed. Clear first-order disappearance of these complexes was observed. Plots of these observed first-order rate constants were made as shown in Fig. 1 for complex 3a, which gave activated parameters summarized in Table 2. The results show that the complexes 3a and 3b derived from 1 and group 7 metal carbonyls are more stable than those obtained from group 6 transition metal carbonyls. The C(2)–C(3) bond of 1-oxa-5-titanacyclopentane moiety in complex 3 was selectively cleaved during the thermolysis. This corresponds to the reverse reaction of the formation of 3 [Eq. 1], where a concerted pericyclic [2s+2s]-type

Table 2. Activation Parameters (at 303 K) of Thermolysis of Complexes 3

C1	ΔG^{\sharp}	ΔH^{\ddagger}	ΔS^{\ddagger}	t 1/2
Complex	kcal	kcal	cal K-1 mol-1	min
3a	23.8	20.8	-5.0	116 (30°C)
3b	24.2	11.6	-21.1	223 (30°C)
3c	21.2	16.8	-8.2	73 (0°C)
3e	23.4	18.5	-8.2	64 (30°C)

reaction via a transition state **4** is proposed.¹²⁾ Such fission of C(carbenic)–C bond is rarely observed for conventional Fischer-type carbene complexes, ¹³⁾ while this fission is rather common in the thermolysis of 5-membered titanacycles such as titanacyclopentane **5**⁹⁻¹²⁾ and 1-oxa-5-titanacyclopentane complexes **6**.¹⁴⁾ This shows that the complexes **3** have thermal behaviors characteristic of five-membered metallacycles, rather than those of Fischer-type carbene complexes.

$$Cp^{*}_{2}Ti \downarrow Cp^{*}_{2}Ti \downarrow Cp^{$$

Crystal Structure of Titanoxycarbene-Dirhenium Complex 3b. For further elucidation of the molecular structure of 3, a single crystal X-ray diffraction study has been done for the most stable complex 3b. Selected data on the molecular geometry are listed in Table 3. The molecular structure of 3b with numbering scheme is shown in Fig. 2. Two molecules of 3b-I and 3b-II with

Table 3. Selected Bond Distances (Å) and Angles (Degree) of Complex 3b-I and 3b-II^{a)}

	3b-I	3b-II
	Bond distances	
Re1-Re2	3.057 (2)	3.054 (2)
Re1-C2	2.12 (3)	2.12 (2)
Ti-O	2.02 (2)	2.04 (2)
Ti-C4	2.25 (2)	2.26 (2)
O-C2	1.26 (3)	1.28 (3)
C2-C3	1.57 (4)	1.56 (4)
C3-C4	1.52 (4)	1.60 (3)
	Angles	
Re2-Re1-C2	176.7 (7)	176.5 (7)
O-Ti-C4	79.1 (9)	79.5 (8)
Ti-O-C2	121.6 (18)	120.4 (17)
Re1-C2-O	125.2 (22)	124.1 (21)
O-C2-C3	116.6 (22)	119.1 (21)
Re1-C2-C3	118.2 (16)	116.7 (16)
C2-C3-C4	110.1 (21)	107.4 (20)
Ti-C4-C3	106.0 (18)	105.9 (16)

a) Two molecules **3b-I** and **3b-II** are crystallographically independent and make an enantiomorphic pair.

different conformations of the metallacyclic fivemembered ring are crystallographically independent and make an enantiomorphic pair. A stereoview of crystal packing of 3b-I and 3b-II is shown in Fig. 3.

The Ti-C(4) bond distances, 2.25(2) Å for molecule I and 2.26(2) Å for molecule II, are normal as a single covalent Ti-C bond. The C(2)-O bond distances of 1.26(3) Å for molecule I and 1.28(3) Å for molecule II are considerably shorter than that of usual covalent C-O bond (1.43 Å), while Ti-O bond distances of 2.02(3) Å for I and 2.04(2) Å for II are much longer than those of

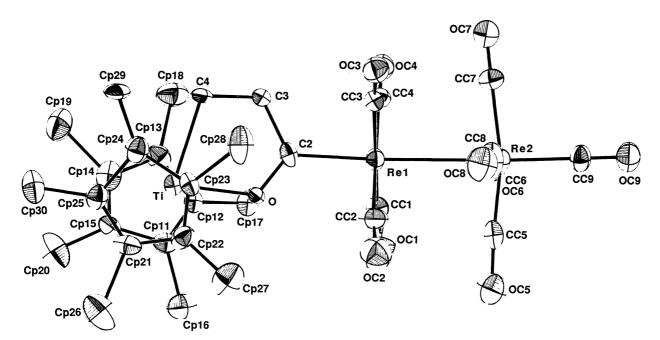


Fig. 2. ORTEP drawing of a molecule of complex 3b-I showing the atom-labeling scheme. Ellipsoids represent 30% probability. Hydrogen atoms are omitted.

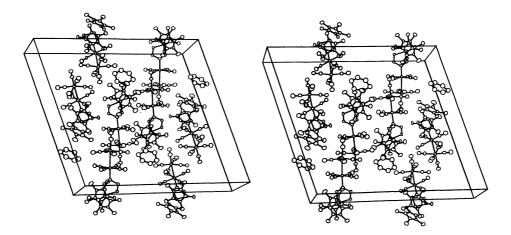


Fig. 3. Stereoview of crystal packing of complex 3b. Two molecules are crystallographically independent and make an enantiomorphic pair. Methyl carbon of crystalline solvent toluene was not located.

Cp₂TiCl(OC₂H₅) [1.855(2) Å]¹⁵⁾ and complex **6** [1.866 (3) Å].^{14a)} These results contrast with the fact that Ti–O bond of titanacyclopentanes such as **6** has a double bond character due to the considerable degree of donation from the pπ orbital of oxygen to the laterally-directed dπ acceptor orbital of titanocene. The C(2)–C(3) bond distances, 1.57(4) Å for I and 1.56(4) Å for II, are almost comparable with 1.493(11) Å reported for *cis*-Mn(CO)₅-Re(CO)₄=C(OCH₃)CH₃.¹⁶⁾ Thus, complex **3b** has a characteristic Fischer-type carbene structure¹⁷⁾ and there is an important contribution of a dipolar resonance structure **7**. Such contribution of dipolar resonance structures has been already pointed out for many zirconoxy-carbene complexes.⁵⁾

Titanium atom in complex 3b has a monomeric pseudo tetrahedral configuration defined by two η^5 -C₅Me₅, methylene carbon, and an oxygen ligands. The angles C(4)–Ti–O, 79.1(9)° for molecule I and 79.5(8)° for molecule II, are comparable with that of 6 [80.9(2)°]. ^{14a})

Angles of C(2)-Re(1)-Re(2) for I and II are $176.7(7)^{\circ}$ and 176.5(7)°, respectively. The carbenic ligand is trans to Re-Re bond which contrasts with the complexes derived from Re₂(CO)₁₀ by conventional Fischer method where the carbene is cis to the Re-Re bond as is seen in complex $8.^{18}$ The Re(1)-C(2) bond distances of 2.12(3) and 2.12(2) Å for molecules I and II, respectively, are comparable with the reported values of 2.094(7) Å for cis- $Mn(CO)_5Re(CO)_4=C(OCH_3)CH_3^{16)}$ and 2.09(2) Å for 8,18b) but longer than that of trans C(carbenic)-Re bond of 1.85(3) Å. ^{18b)} Carbonyl groups on one rhenium atom occupy the staggered position relative to those on the another rhenium metal. Similar staggered geometry is commonly observed for the complexes such as Re2-(CO)₁₀¹⁹⁾ and Re₂(CO)₉(CNCMe₃).²⁰⁾ The Re–Re bond distances of 3.057(2) Å for I and 3.054(2) Å for II are comparable with those of carbene complexes such as 8

[3.052(1) Å] and cis-Re(CO)₅Re(CO)₄=C(SiPh₃)(OEt) [3.050(3) Å], ^{18b)} but are longer by 0.013—0.016 Å than that of Re₂(CO)₁₀ [3.041(1) Å]. ¹⁹⁾

Reactions of 3b and 3e with Alkynes. Reaction of complex 3b with diphenylacetylene was monitored by NMR spectroscopy. The addition of diphenylacetylene to a solution of 3b in toluene- d_8 at room temperature induced rapid change in color from orange to deep red. ¹H and ¹³C {¹H} NMR spectra indicated the formation of ethylene, Re₂(CO)₁₀ (2b), and titanocene-diphenylacetylene complex 109b) (Scheme 1). Reaction of 3e with diphenylacetylene afforded the same complex 10, ethylene, and W(CO)₆. On the other hand, reaction of 3b with 2-butyne afforded Re₂(CO)₁₀ and titanacyclopentene complex 11.9b) By contrast, reaction of 3e with 2butyne afforded no metallacyclic compounds, but ethylene, W(CO)₆, and unidentified titanocene species as detected by NMR. The complex 9 in which carbon monoxide of metal carbonyl coordinates to titanium may be an intermediate. In fact, similar complexes, Cp*2Ti- $(CH_3)OCW(CO)_2Cp,^{21a)}$ $Cp_2Ti(THF)OCMo(CO)_2 Cp,^{21b)}$ $Cp_2Zr(\eta^2-COCH_3)OCMo(CO)_2Cp,^{21c,21d)}$ and Cp*2Yb(THF)OCCo(CO)321e) have been prepared and characterized. No products arising from the reaction of carbene moiety and alkynes have been detected.

Reaction of 3 with Carbon Monoxide. Complex 3b

$$Cp^{*}{}_{2}Ti(C_{6}H_{5}C\equiv CC_{6}H_{5}) + Re{}_{2}(CO)_{10} + CH_{2}\equiv CH_{2}$$

$$10$$

$$C_{6}H_{5}C\equiv CC_{6}H_{5}$$

$$Cp^{*}{}_{2}Ti \bigcirc O\equiv C-Re{}_{2}(CO)_{9}$$

$$3b$$

$$9$$

$$Ch_{3}C\equiv CCH_{3}$$

$$Cp^{*}{}_{2}Ti \bigcirc CH_{3} + Re{}_{2}(CO)_{10}$$

$$11$$

$$Scheme 1.$$

was allowed to react with atmospheric pressure of CO in a sealed NMR tube, and the reaction was monitored by ¹H NMR spectroscopy, showing that the carbonylation reaction was completed in a few minutes at -30 °C. Absorptions due to 3b were rapidly replaced by those due to acyltitanium complex 12b, which indicates that the yield is quantitative. On allowing the solution to warm up to room temperature, however, complex 12b decomposed gradually to give ethylene, Re₂(CO)₁₀, and unidentified titanocene species, the same product obtained by the thermal reaction of 3b. Interestingly when the CO was replaced by argon, complex 12b liberated CO to give 3b. Similar decarbonylation has been found in the

12a, $ML_n = Mn_2(CO)_9$ 12b, $ML_n = Re_2(CO)_9$ 12c, $ML_n = Cr(CO)_5$ 12e, $ML_n = W(CO)_5$ reaction of dialkyl derivatives of zirconocene and hafnocene, but not reported for titanium analogues.²²⁾ The carbonylations of other titanoxycarbene complexes 3a, 3c, and 3e afforded the corresponding acyltitanium complexes 12a, 12c, and 12e in quantitative yields, though they are too unstable to be isolated. These results contrast with the reported fact that 1-oxa-5-oxo-6-titanacyclohexanes, structurally related complexes to 12, are thermally stable. 14a) For stabilization of cyclic η^1 -acyltitanium(IV) complexes, π -donation from the p_{π} orbital of O(1) to the acceptor 1a₁ orbital of titanocene is considered to be important. As can be easily deduced from the molecular structure of carbene complex 3 determined by X-ray analysis, such π -donation from O(1) will not be significant for complex 12 due to the presence of electron-accepting carbene moiety adjacent to the O(1) atom.

The structures of 12a-e were determined on the basis of spectral data. The 13 C NMR resonances due to acyl carbons were observed around 294 ppm (Table 4) which are comparable with those of η^1 -acyltitanium complexes $Cp*_2TiOCH(R)CH_2CH_2CO$ (13). $^{14a)}$ The IR spectrum of 12b exhibited an absorption at 1600 cm^{-1} which is consistent with acyltitanium structure. When 13 C enriched CO was allowed to react with complexes 3b and 3e, the products exhibited signals with $^{13}C^{-13}C$ coupling constants of 9.2 and 7.3 Hz for $J_{CO-C(4)}$, respectively. These values contrast with those of acyl complexes such as 14 and 15 which showed coupling constants of 19 Hz^{23} and $28 \text{ Hz},^{24}$ respectively, and comparable with the values 4.9 Hz and 11.9 Hz for 13^{14a} and titanacyclopentanone, $Cp_2TiCMe=CMeCH_2C(=O),^{25}$ respectively.

Table 4.	NMR	Spectral	Data	of	Carbonylated	Complexes
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~ 1	NT 1			Chemical	shift ^{a,b)} / ppm		
Complex	Nucleus	C (4)	C (3)	C (2)	Cp*	Ti-acyl	M (CO)
12a	1 H	1.57	3.22 (6.2)		1.73		
	13 C	44.07 (127)	58.55 (129)	329.66	12.30 (127)	293.70	225.96
		, ,	, ,		, ,		225.4 (broad)
12b	$^{1}\mathrm{H}$	1.61	3.07 (6.4)		1.74		
	¹³ C	44.23 (127)	64.04 (128)	283.32	12.36 (127)	293.91	201.29
		` '	` ,		` ′		198.3 (broad)
12c	$^{1}\mathbf{H}$	1.47	3.32 (6.4)		1.75		, ,
	¹³ C	42.59 (128)	58.25 (127)	343.41	12.33 (127)	294.19	224.02
		` ,	` ,		` ,		219.34
12e	$^{1}\mathbf{H}$	1.44	3.14 (6.4)		1.74		
	¹³ C	42.37 (126)	61.19 (127)	320.32	12.39 (128)	294.37	204.38 200.68 ^{c)}

- a) Measured in toluene- d_8 at -30° C under CO atmosphere. b) Coupling constants are given in parentheses (Hz).
- c) $J_{C-W}=129$ Hz.

15 R = $CH_2SI(CH_3)_3$

Reaction of 3b and 3e with t-Butyl Isocyanide. Reaction of titanoxycarbene-dirhenium carbonyl complex 3b with excess t-butyl isocyanide completed in 1 h at -15 °C in toluene to give a 1:1 mixture of 16 and 17 in 81% yield. Complex 17 crystallized as yellow plates at -20 °C. When the solution of 17 in toluene- d_8 was allowed to warm to 20 °C, the complex gradually decomposed and formations of ethylene, free t-butyl isocyanide, and unidentified species with titanocene moiety were detected by NMR spectroscopy. The first order disappearance of 17 was observed by 1 H NMR spectroscopy to give ΔG^{\neq} value at 30 °C of 25 kcal mol⁻¹.

The spectroscopic data of 17 are consistent with the structure assigned. ^{1}H NMR spectrum of 17 consists of two singlets at $\delta=1.50$ and 1.80, indicating the presence of

$$Cp^{+}_{2}TI \downarrow O \qquad Re_{2}(CO)_{9} \qquad 2CNR \qquad Cp^{+}_{2}TI \downarrow NR \qquad CC \qquad Re(CO)_{5} \qquad Cp^{+}_{2}TI \downarrow O \qquad Re_{2}(CO)_{9} \qquad 16$$

$$3b \qquad Re_{2}(CO)_{9} \qquad 16$$

 $CH_2=CH_2$ + $Re_2(CO)_9L$

 $R = C(CH_3)_3$ L = CO or CNC(CH₃)₃

Scheme 2.

two magnetically nonequivalent t-butyl groups. Four kinds of carbon monoxide coordinated to rhenium were displayed by 13 C $\{^{1}H\}$ NMR spectrum which supported the cis geometry between acyl group and dirhenium moiety. The low $v_{C=N}$ of 1586 cm $^{-1}$ suggested the presence of iminoacyl moiety and the other $v_{C=N}$ of 2162 cm $^{-1}$ is due to an isocyanide coordinated to titanium. A weak absorption at 1650 cm $^{-1}$ was tentatively assigned to acyl-rhenium moiety. The molecular geometry of 17 has been determined by a single-crystal X-ray analysis (vide infra).

When the above reaction was carried out at -55 °C for 4 h and then the liquid phase was decanted below -30 °C, another 1:2 complex 16 could be obtained as yellow crystals in 77% yield. ¹H NMR spectrum of the complex resembles with that of 17 which indicates that the complex is stereoisomer of 17. ¹³C {¹H} NMR spectrum is consistent with the structure 16 in which acylligand is trans to the Re-Re bond.

The compound 16 in THF- d_8 gradually isomerized to 17 even at -10 °C, as monitored by ¹H NMR spectroscopy. The half life of 17 in THF at 0 °C is 41 min. This indicates that the formation of *cis*-product 17 proceeds sequentially by way of the *trans*-isomer 16. Although the driving force of the isomerization from 16 to 17 is not clear at present, *cis* structures are common to anionic acyl-M(CO)₄M(CO)₅ species (M=Mn and Re). ¹⁶⁾

Reaction of 3e with t-butyl isocyanide gave the analogous tungsten derivative 18, whose structural determination is based on spectroscopic data. Therefore, these reactions can be regarded as general for the cyclic titanoxycarbene-metal carbonyl complexes of type 3. In spite of the strong oxophilic nature of the central

18 R = $C(CH_3)_3$

titanium atom, dissociation of oxygen ligand from titanium occurred. This may be attributed to the important contribution from the dipolar resonance structure 7 in the starting complex 3.

Molecular Structure of Zwitterionic Complex 17. In order to get more insights into the molecular structure of 17, an X-ray crystal structure determination was performed. Figure 4 shows an ORTEP drawing of the molecule with the atom numbering scheme. Selected bond distances and angles are listed in Table 5. No unusually short intermolecular contacts are observed. The Ti-C(6) and Ti-N(2) bond distances are 2.14(3) and 2.17(2) Å, respectively. The bond distances 2.17(2) Å for Ti-C(1) and 1.14(3) Å for C(1)-N(1) in complex 17 are comparable with those of η^2 -iminoacyl complexes of Y,²⁶ U,²⁷ Ti,²⁸⁻³⁰ Zr,^{30,31} and Mo.³² Contribution from the carbene resonance form 19 can be considered to

19 R = $C(CH_3)_3$

Fig. 4. ORTEP drawing of a molecule of complex 17 with the numbering scheme. Ellipsoids represent 30% probability. Hydrogen atoms are omitted.

Table 5. Selected Bond Distances (Å) and Angles (Degree) of Complex 17

7 1118	GIGS (Degree)	or complex 17						
Bond distances								
Re1-Re2	3.060(2)	Re1-C9	2.27 (2)					
Ti-N2	2.17 (2)	Ti-C1	2.17 (2)					
Ti-C6	2.14(3)							
O1-C9	1.20(3)							
N1-C1	1.16 (3)	N1-C2	1.51 (3)					
N2-C6	1.26 (3)	N2-C10	1.56 (3)					
C2-C3	1.55 (5)	C2-C4	1.56 (5)					
C2-C5	1.43 (5)	C6-C7	1.51 (3)					
C7-C8	1.52 (3)	C8-C9	1.57 (3)					
C10-C11	1.54 (3)	C10-C12	1.51 (4)					
C10-C13	1.49 (4)		, ,					
	Angles							
Re2-Re1-C9	91.7 (6)	N2-Ti-C1	83.6 (9)					
N2-Ti-C6	33.9 (7)	C1-Ti-C6	117.4 (9)					
C1-N1-C2	177.0 (26)	Ti-N2-C6	72.1 (14)					
Ti-N2-C10	157.4 (14)	C6-N2-C10	130.5 (20)					
Ti-C1-N1	176.8 (23)	N1-C2-C3	102.3 (24)					
N1-C2-C4	106.0 (22)	N1-C2-C5	109.9 (26)					
C3-C2-C4	108.1 (26)	C3-C2-C5	118.2 (30)					
C4-C2-C5	111.4 (31)	Ti-C6-N2	74.1 (15)					
Ti-C6-C7	155.0 (16)	N2-C6-C7	130.8 (22)					
C6-C7-C8	116.0 (21)	C7-C8-C9	113.2 (21)					
Re1-C9-O1	127.4 (17)	Re1-C9-C8	113.3 (16)					
O1-C9-C8	119.4 (20)	N2-C10-C11	107.1 (20)					
N2-C10-C12	111.2 (19)	N2-C10-C13	107.8 (19)					
C11-C10-C12	111.0 (20)	C11-C10-C13	109.1 (22)					
C12-C10-C13	110.5 (24)							

be little, if any. Titanium atom has only three anionic ligands, but the coordination of an isocyanide on titanium brings about a closed 18-electron valence shell, and this might be the reason for the observed stability of 17. Thus, intramolecular charge separation occurred upon reaction with isocyanides to afford a zwitterionic complex, where positive charge is on the titanium moiety, while negative charge is on the rhenium carbonyl residue. Such charge separation within a molecule has been reported recently.¹³⁾

The acyl ligand in 17 is cis to Re-Re bond, which contrasts with the fact that in the starting complex 3b the carbenic carbon is trans to Re-Re bond. The Re(1)-C(9)-O(1) bond angle of $127(2)^{\circ}$ shows that the acyl ligand has η^1 coordination mode. To our knowledge, the present study provides the first structural data for anionic acyldirhenium carbonyl complex determined by a single-crystal X-ray analysis.

Conclusion

A direct synthesis of new Fischer-type carbene complexes has been developed by the reaction of titanocene—ethylene complex with various group 6 and 7 metal carbonyls and their molecular structures have been determined by spectroscopic techniques and X-ray crystallography. The structural characteristics of cyclic titanoxycarbene—metal carbonyl complexes 3 thus obtained have been shown to be reflected in their chemical pro-

perties. The modes of thermal reaction of 3 and of the reactions of 3 with CO are closely related to those of 1-oxa-5-titanacyclopentanes, though the carbonylation products 12 are much less stable than those derived from the latter complexes. Reactions of 3 with t-butyl isocyanide give rise to novel zwitterionic 1:2 adducts. These characteristic features of 3 could be attributed to an important contribution from the dipolar resonance structure 7.

Experimental

General: All manipulations involving air- and moisturesensitive organometallic compounds were carried out by the use of standard Schlenk techniques under argon atmosphere purified by passing through a hot column packed with BASF-Catalyst R3-11. All solvents were purified by distillation under argon after drying over calcium hydride or sodium benzophenone ketyl. All NMR spectra were recorded in toluene- d_8 at -30 °C using a Varian EM-390 (90 MHz) spectrometer or a JEOL GX400 (1H, 400 MHz; 13C, 100 MHz) spectrometer. Chemical shifts were determined using solvent absorption at δ =2.31 (¹H) and δ =137.70 (¹³C) as internal standards. Other spectra were recorded by the use of the following instruments: IR, Hitachi 295; low and high resolution mass spectra, JEOL D300 (70 eV). Gas chromatographic (GLC) analyses were conducted on a Hitachi 263-30 equipped with a flame ionization detector. Elemental analyses were performed by the Wako Pure Chemical Ind. Ltd. All melting points were measured in sealed tubes and uncorrected. Cp*2Ti(C2H4) was prepared according to the published procedure. 9a) The metal carbonyls 2a—e were obtained from Strem Chem. Inc. t-Butyl isocyanide was obtained from Aldrich Chem. Co. 2-Butyne and diphenylacetylene were obtained from Tokyo Kasei Kogyo Co., Ltd. Carbon monoxide was obtained from Takachiho Chem. Ind. Co. ¹³CO (99.3 atom %) was used as obtained from MDS Isotopes.

Titanoxycarbene-Dimanganese Complex 3a. To decacarbonyldimanganese (2a) (0.31 g, 0.80 mmol) and titanoceneethylene complex 1 (0.28 g, 0.81 mmol) placed in a Schlenk tube at -50 °C was added toluene (25 mL) via a syringe. The mixture was stirred at -20 °C for a period of 120 h and the deep red solution was obtained. The liquid phase was separated from the residual manganese carbonyl, concentrated to 10 mL under reduced pressure at -30 °C, and to this hexane (15 mL) was layered. The solution was kept at -80 °C overnight to afford 3a as orange red crystalline solid (0.18 g, 30% yield), mp 115—118 °C (decomp). ¹H and ¹³C NMR data are listed in Table 1. IR (KBr) 2085 (vw), 2001 (sh), 1950 (vs), 1923 (vs) cm⁻¹. Mass spectrum (100 Mn 48 Ti) m/z 391 (M $^+$ -345, base peak), 337 (M⁺ -399), 318 (Cp*₂Ti), 251 [Mn₂(CO)₅], 223 $[Mn_2(CO)_4]$, 196 (M^+-540) , 167 $[Mn(CO)_4]$. Anal. Found: C, 52.06; H, 4.89%. Calcd for $C_{32}H_{34}O_{10}Mn_2Ti$: C, 52.20; H,

Titanoxycarbene-Dirhenium Complex 3b. To a solution of dirhenium decacarbonyl (2b) (0.52 g, 1.5 mmol) in toluene (10 mL) at -40 °C was added a solution of 1 (0.25 g, 0.38 mmol) in toluene (5 mL) via a syringe. The solution was stirred for 48 h at -20 °C until the color became deep red. The residual 2b was separated by decantation, the solution was concentrated to 5 mL under reduced pressure in the temperature range of -30—-20 °C, and then hexane (15 mL) was layered. After

12 h at $-80\,^{\circ}$ C, orange red crystals were isolated (0.41 g, 57% yield), mp 95—99 °C (decomp). IR (KBr) 2089 (w), 2011 (s), 1969 (vs), 1951 (vs), 1914 (vs) cm⁻¹. IR (toluene) 2091 (w), 2016 (m), 1985 (vs), 1951 (m), 1919 (m) cm⁻¹. Mass spectrum (187 Re 48 Ti) m/z 654 [Re₂(CO)₁₀], 626 (M⁺ -374), 596 [Re₂(CO)₈], 570 [Re₂(CO)₇, base peak], 542 [Re₂(CO)₆], 514 [Re₂(CO)₅], 337 (M⁺ -663), 318 (Cp*₂Ti), 299 [Re(CO)₄]. Anal. Found: C, 40.39; H, 3.74%. Calcd for C₃₂H₃₄O₁₀-Re₂Ti·1/2(C₇H₈): C, 40.80; H, 3.67%.

Titanoxycarbene-Chromium Complex 3c. To a solution of chromium hexacarbonyl (2c) (0.14 g, 0.64 mmol) in toluene (8 mL) cooled at $-50\,^{\circ}$ C was added a solution of 1 (0.21 g, 0.61 mmol) in toluene (8 mL) via a syringe. After the mixture was stirred at $-20\,^{\circ}$ C for a period of 120 h, the deep red solution was separated from the white solid of unreacted 2c. Hexane (8 mL) was layered on the solution and the mixture was kept at $-80\,^{\circ}$ C overnight to afford 3c as deep red crystalline solid (0.09 g, 26% yield), mp 98—103 °C (decomp). IR (KBr) 2041 (vw), 1966 (sh), 1876 (vs) cm⁻¹. Mass spectrum (52 Cr⁴⁸Ti) m/z 337 (M*-229), 318 (Cp* $_2$ Ti), 220 [Cr(CO) $_6$, base peak]. Anal. Found: C, 59.76; H, 6.25%. Calcd for C $_{28}$ H $_{34}$ O $_3$ CrTi: C, 59.37; H, 6.05%.

Titanoxycarbene-Molybdenum Complex 3d. To molybdenum hexacarbonyl (**2d**) (6.9 mg, 2.6×10^{-5} mol) and **1** (6.6 mg, 1.9×10^{-5} mol) placed in NMR tube (5 ϕ) was added toluene- d_8 (0.5 mL) by trap-to-trap distillation and then the tube was sealed. ¹H and ¹³C NMR data are summarized in Table 1, which showed the formation of titanoxycarbene-molybdenum complex **3d**. Attempted isolation of **3d** failed due to the thermal instability of the product even below -20 °C.

Titanoxycarbene-Tungsten Complex 3e. To a mixture of tungsten hexacarbonyl (2e) (0.31 g, 0.64 mmol) and complex 1 (0.22 g, 0.88 mmol) placed in a Schlenk tube was added toluene (15 mL) at -50 °C. The mixture was stirred at -20 °C for 90 h. To the deep red solution separated from the remaining white solid of tungsten hexacarbonyl was layered hexane (10 mL). The mixture was kept at -80 °C overnight and the product 3e was obtained as deep orange crystalline solid (0.15 g, 34% yield), mp 106-110 °C (decomp). IR (KBr) 2051 (w), 1974 (m), 1904 (vs), 1887 (vs) cm⁻¹. IR (toluene) 2051 (vw), 1984 (vs), 1919 (s) cm⁻¹. Mass spectrum (184W⁴⁸Ti) m/z 352 [W(CO)₆], 318 (Cp*₂Ti), 296 [W(CO)₄], 268 [W(CO)₃, base peak], 240 [W(CO)₂], 212 [W(CO)]. Anal. Found: C, 47.84; H, 5.09%. Calcd for $C_{28}H_{34}O_6$ TiW: C, 48.16; H, 4.91%.

Thermal Decomposition of Titanoxycarbene-Metal Complexes 3a—e. A solution of complex 3b (10 mg) in toluene- d_8 (0.5 mL) was sealed in an NMR tube under argon. The disappearance of complex 3b was measured at specified constant temperatures. The half lives (min) of 3a, 3b, 3c, and 6e in toluene- d_8 are 116 (30 °C), 223 (30 °C), 73 (0 °C), and 64 (30 °C), respectively. The thermodynamic parameters thus obtained are listed in Table 2.

Reaction of 3b or 3e with Diphenylacetylene. A solution of complex 3b (15 mg, 1.5×10^{-2} mmol) and diphenylacetylene (2 equiv) in toluene- d_8 (0.5 mL) was placed in an NMR tube at room temperature. Color of the solution darkened. The formation of 10 was confirmed by the comparison of ¹H and ¹³C NMR spectral data with those reported. Phase comparison of 3e with diphenylacetylene in a similar manner gave the same complex 10 in quantitative yield.

Reaction of 3b or 3e with 2-Butyne. A solution of complex **3b** (10 mg, 1.0×10^{-5} mol) and 2-butyne (excess) in toluene- d_8

(0.5 mL) was placed in an NMR tube. Color of the solution gradually darkened. The formation of 11 was confirmed by the comparison of ¹H and ¹³C NMR spectral data with the reported ones. ^{9b)} Similar treatment of 3e with excess 2-butyne did not give 11, but afforded ethylene, tungsten hexacarbonyl (2e), and unidentified species containing titanocene residue.

Reaction of 3a—e with Carbon Monoxide. To complex 3b (0.06 g, 0.06 mmol) placed in an NMR tube (10ϕ) was added toluene- d_8 (2.5 mL) by the trap-to-trap distillation technique. Atmospheric pressure of carbon monoxide was introduced into the tube and the tube was sealed. A yellow-green solution was obtained after a few min at $-50\,^{\circ}\text{C}$. ¹H and ¹³C NMR data were taken which are listed in Table 4.

Reactions of 3a, 3c, and 3e with carbon monoxide were carried out in similar manners as described above and the ¹H and ¹³C NMR spectral data obtained are summarized in Table 4

Reaction of 3b with t-Butyl Isocyanide. To a solution of 3b (47 mg, 0.047 mmol) in toluene (12 mL) at -35 °C was added tbutyl isocyanide (0.05 µL, 0.44 mmol). The reaction mixture was slowly warmed up to -15°C and then stirred at this temperature for 1 h in which pale yellow crystalline solid (43 mg, 81% yield) deposited. The product is a 1:1 mixture of 16 and 17, from which 17 was separated by recrystallization of the product from toluene at -20 °C, mp 119-122 °C (decomp). ${}^{1}H$ NMR (22 ${}^{\circ}C$, THF- d_{8}) δ =1.50 (s, CMe₃), 1.80 $(s, CMe_3), 1.87 (s, 2C_5Me_5), 3.29-3.33 (m) and 3.44-3.48 (m)$ [C(7)H₂ and C(8)H₂]. 13 C NMR (-30 °C, THF- d_8) δ =13.34 $(J_{C-H} 125 \text{ Hz}, C_5 Me_5)$, 30.42 (129 Hz, CMe₃), 31.15 [127 Hz, C(7) or C(8)], 31.97 (127 Hz, CMe_3), 60.29 (CMe_3), 63.84 (CMe_3) , 118.36 (C_5Me_5) , 189.81, 195.76, 197.49, 200.22 (rel intensities 1.0:2.4:2.7:4.9, CO), 205.45 (CNCMe₃), 226.91 (C=N), 250.70 (C=O). When ¹³C NMR was measured in CD₂Cl₂ (the absorption at δ =53.60 due to the solvent was used as internal standard), signals due to C(7) and C(8) were observed at δ =29.59 (J_{C-H} 127 Hz) and 66.16 (127 Hz). IR (KBr) 2162 (m, CN), 2084 (m), 2008 (s), 1973 (vs), 1955 (sh), 1932 (s), 1918 (s), 1876 (s) (CO), 1650 (m, acyl), 1586 (m, C=N) cm⁻¹. Anal. Found: C, 43.41; H, 4.78; N, 2.50%. Calcd for $C_{42}H_{52}N_2O_{10}Re_2Ti$: C, 43.29; H, 4.50; N, 2.40%.

Reaction of 3b with t-Butyl Isocyanide at Low Temperature. To a solution of 3b (40 mg, 0.040 mmol) in toluene (8 mL) at -55 °C was added *t*-butyl isocyanide (0.05 μ L, 0.44 mmol). The reaction mixture was stirred at this temperature for a period of 4 h. The pale yellow crystalline solid was isolated by decantation to give complex 16 (36 mg, 77% yield), mp 124-126 °C (decomp). NMR measurement at -50 °C showed that 16 was the only product. ¹H NMR ($-50 \,^{\circ}$ C, THF- d_8) $\delta=1.54$ (s, CMe₃), 1.81 (s, CMe₃), 1.89 (s, 2C₅Me₅), 3.45—3.49 (m) and 3.58—3.60 (m) $[C(7)H_2 \text{ and } C(8)H_2]$. ¹³C NMR (-50 °C, THF- d_8) δ =13.34 (J_{C-H} 127 Hz, C_5Me_5), 30.34 (129 Hz, CMe_3), 31.84 (129 Hz, CMe_3), 31.24 (127 Hz) and 72.49 (129 Hz) [C(7) and C(8)], 60.30 (CMe_3), 63.80 (CMe_3), 118.29 (C_5Me_5), 191.43, 203.21, 203.65 (rel intensity 1.0:7.8:5.6, CO), 205.52 (CNCMe₃), 226.89 (C=N), 235.60 (C=O). IR (KBr) 2162 (w) (CN), 2085 (m), 1960 (vs), 1935 (sh), 1883 (s) (CO), 1648 (w) (tentatively assigned to acyl), 1565 (vw) (C=N) cm⁻¹. Mass spectrum $(^{187}\text{Re}^{48}\text{Ti}) \ m/z \ 1165 \ (M^+ - 1), \ 1138 \ (M^+ - CO), \ 895 \ (M^+ - 271),$ 707, 652, 624, 596, 570 (base peak), 135 (Cp*). Anal. Found: C, 43.28; H, 4.52; N, 2.23%. Calcd for C₄₂H₅₂N₂O₁₀Re₂Ti: C, 43.29; H, 4.50; N, 2.40%.

Reaction of Titanoxycarbene-Tungsten Complex with t-

Butyl Isocyanide. To a solution of 3e (78.5 mg, 0.11 mmol) in toluene (10 mL) at -60 °C was added t-butyl isocyanide (0.05 mL, 0.44 mmol). The mixture was stirred at $-50 \,^{\circ}\text{C}$ for 1.5 h, and to this was added hexane (10 mL). The yellow precipitates formed were separated by filtration to give 18 (66.7 mg, 70% yield), mp 66—70 °C (decomp). ¹H NMR $(-50 \,^{\circ}\text{C}, \text{THF-}d_8) \, \delta = 1.52 \, (\text{s}, \text{CMe}_3), 1.81 \, (\text{s}, \text{CMe}_3), 1.87 \, (\text{s},$ $2C_5Me_5$), 3.35—3.39 (m) and 3.45—3.48 (m) $[C(7)H_2]$ and C(8)H₂]. 13 C NMR (-50 °C, THF- d_8) δ =12.00 (J_{C-H} =127 Hz, C_5Me_5), 12.05 (J=127 Hz, C_5Me_5), 28.05 [J=126 Hz, C(7)or C(8)], 29.46 (J=129 Hz, CMe₃), 30.53 (J=126 Hz, CMe₃), 58.21 (CMe₃), 62.00 (CMe₃), 68.41 [J=127 Hz, C(7) or C(8)], $116.30 (2C_5 \text{Me}_5), 191.34 (\text{CO}, J_{\text{C-W}} = 122 \text{ Hz}), 202.95 (\text{CO}, J_{\text{C-W}} =$ 129 Hz), 207.90 (CNCM₃), 224.78 (C=N), 274.58 (C(9), J_{C-W} = 88 Hz). IR (KBr) 2162 (m) (NC), 2041 (m), 1986 (w), 1947 (w), 1894 (s), 1874 (sh) (CO), 1642 (w) (tentatively assigned to acyl), 1553 (w) (C=N) cm⁻¹. Anal. Found: C, 51.26; H, 5.69; N, 2.98%. Calcd for $C_{38}H_{52}N_2O_6TiW$: C, 52.79; H, 6.06; N, 3.24%.

X-Ray Structure Determination of 3b. Deep red crystals were grown from a saturated toluene-hexane solution of 3b at -20 °C overnight. Crystals were placed in thin-walled glass capillaries under argon at -20 °C and then sealed. Preliminary measurements of several crystals yielded rough cell dimensions and peak profiles. A suitable crystal with dimensions 0.21×0.32×0.53 mm was finally mounted on Rigaku AFC-5 diffractometer at -40 °C and centered in the beam. Below this temperature the crystal cracked. Automatic peak search and indexing procedure yielded the primitive cell. The

pertinent datails of data collection and the final cell dimensions, which were obtained from a least-squares refinement of 2θ values of 50 independent reflections in the range of $20^{\circ} < 2\theta < 30^{\circ}$, are given in Table 6.

The 6715 unique raw intensity data with $|F_o| > 3\sigma(F_o)$ were corrected for absorption, Lorentz and polarization effects. Three standard reflections measured after every 50 reflections showed no systematic variation in intensity. In unit cell, two independent molecules of titanoxycarbene-dirhenium complex are involved and make an enantiomorphic pair. The location of four rhenium and two titanium atoms were determined by the direct method (MULTAN 78 program). A series of standard least-squares refinement and Fourier synthesis revealed the remaining carbon and oxygen atoms as anisotropic temperature factors. Aromatic carbons of the solvated toluene were located also by the following difference Fourier synthesis, but the methyl carbon of toluene was not located, which might be attributed to the disorder. Final difference Fourier synthesis did not locate all hydrogen atoms. Molecular and crystal structures of 3b are shown in Figs. 2 and Atomic coordinates have been deposited. 6a)

X-Ray Structure Determination of 17. Pale yellow crystals were grown from the saturated toluene-hexane solution of 17 at 4 °C overnight. Selected crystals were mounted in thin-walled glass capillaries under argon at -40 °C, and a suitable crystal $(0.10\times0.15\times0.45 \text{ mm})$ was selected as for 17. Data were collected at -120 °C by using Rigaku AFC-5 diffractometer. The data collection procedure and the cell parameters, obtained from a least-squares refinement of 2θ values of 50 independent

Table 6. Crystal Data and Data Collection Parameters of Complexes 3b and 17

	3b	17	
Formula	$C_{32}H_{34}O_{10}Re_{2}Ti\cdot 1/2(C_{7}H_{8})$	$C_{42}H_{52}O_{10}N_2Re_2Ti\cdot C_7H_8$	
FW	1044.98	1257.32	
Crystal system	Monoclinic	Monoclinic	
Space group	P2/a	$P2_1/n$	
a/Å	30.401(1)	14.964(2)	
b/Å	$9.251(1)^{2}$	26.207(4)	
c/A	27.561(5)	14.719(3)	
β/\deg	105.73(1)	100.30(1)	
$V/Å^3$	7460(2)	5679(2)	
Z	8	4	
$D_{ m calcd}/{ m g~cm^{-3}}$	1.86	1.47	
Crystal size	$0.21 \times 0.32 \times 0.53$	$0.10 \times 0.15 \times 0.45$	
$\mu(\text{Mo }K\alpha)/\text{cm}^{-1}$	71.14	46.88	
Diffractometer	Rigaku AFC-5	Rigaku AFC-5	
Monochrometer	Graphite	Graphite	
Temperature/°C	$-40^{'}$	-120	
Scan type	$\omega \text{ scan } (2.0 < 2\theta < 20.0^{\circ})$	θ -2 θ scan	
	θ -2 θ scan (20.0 \leq 2 θ)		
bkgd/s	8	8	
Scan range/deg	$0.9\pm0.5 \tan \theta$	$1.1+0.5\tan\theta$	
Scan speed/deg min ⁻¹	3	3	
stds	3 every 50 reflections	3 every 50 reflections	
Data collected	$\pm h, k, l$	$\pm h, k, l$	
$2\theta_{\rm max}/{ m deg}$	50.0	55.0	
No. of total reflections	9494	6520	
No. of unique reflections	6715	4852	
No. of variables	866	578	
Weighting scheme	$w = [\sigma_c^2 + (0.015 F_o)^2]^{-1}$	$w = [\sigma_c^2 + (0.015 F_o)^2]^{-1}$	
R	0.069	0.068	
$R_{ m w}$	0.082	0.089	
Goodness of fit	5.68	5.69	

reflections in the range of $20^{\circ} < 2\theta < 30^{\circ}$, are listed in Table 6.

The 4852 intensity data with $|F_o| > 3\sigma(F_o)$ were converted to the structure factor amplitudes by correction for absorption, Lorentz and polarization effects. No correction for systematic variation in intensity is necessary. The structure of 17 was solved by Patterson method to locate two rhenium atoms in unit cell. A series of standard least-squares refinement and Fourier synthesis revealed the remaining titanium, oxygen, nitrogen, and carbon atoms as anisotropic temperature factors. Aromatic carbons of the solvated toluene were also located by the following difference Fourier synthesis. Final difference Fourier synthesis did not locate any hydrogen atoms. Molecular structure of 17 is shown in Fig. 4. Atomic coordinates have been deposited. $^{(6b)}$

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